Section 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

1.1. Product Identifier: CS-91 PT B (TYPE 3) HONEYCOMB-MODIFIED EPOXY COMPOUND-CATALYST
   - Product Name: HONEYCOMB-MODIFIED EPOXY COMPOUND
   - Product reference: CS-91-B (TYPE 3)

1.2. Product Use:
   - HONEYCOMB-MODIFIED EPOXY COMPOUND

1.3. Manufacturer's Name:
   CAGE Code: 14439
   Flamemaster Corp.
   Chem Seal Division
   13576 Desmond Street
   Pacoima, CA 91333 – USA

1.3.1 Suppliers Name (if not manufacturer)

1.4. Emergency Telephone:
   Flamemaster Corp.
   Chemtrec – Chemtrec International
   Tel: 818-890-1401
   800-424-9300 (North America)
   Fax: 818-890-6001
   703-527-3887 (Outside North America)
   www.flamemaster.com

Section 2. HAZARD(S) IDENTIFICATION

TETRAETHYLENE PENTAMINE

GHS CLASSIFICATION: TETRAETHYLENE PENTAMINE
ACUTE TOXICITY, DERMAL (CATEGORY 4)
ACUTE TOXICITY, ORAL (CATEGORY 5)
SKIN CORROSION, (CATEGORY 1B)
SKIN SENSITIVITY, (CATEGORY 1)
SERIOUS EYE DAMAGE (CATEGORY 1)
RESPIRATORY SENSITIZATION (CATEGORY 1)
ACUTE AQUATIC TOXICITY (CATEGORY 2)
CHRONIC AQUATIC TOXICITY (CATEGORY 2)

Section 3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical family: Mixture of organic compounds
For the hazards of the composition, (SDS see Section 2).

TETRAETHYLENE PENTAMINE

OSHA HAZARDS: TOXIC BY SKIN ABSORPTION, SKIN SENSITISER, CORROSIVE

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SECTION -4. FIRST-AID MEASURES

**General:** When in doubt or symptoms persist, seek medical attention. Have Material Safety Data Sheet information available. Never give anything by mouth to an unconscious person.

**Inhalation:** Remove to fresh air, if breathing has stopped, administer artificial respiration. Give nothing by mouth, seek immediate medical attention.

**Eye contact:** Irrigate with clean, fresh water for at least 15 minutes, holding the eyelids apart, and seek medical attention.

**Skin contact:** Remove contaminated clothing. Wash skin thoroughly with soap and water or use recognized skin cleaners. Do NOT use aromatic solvents, thinners or petroleum products.

**Ingestion:** If accidentally swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting. Never give anything by mouth to an unconscious person.

SECTION -5. FIRE-FIGHTING MEASURES

**Extinguishing agents**

Recommended: Universal resistant foam, CO2, water, powder.

**Agents to avoid:** None known

**Attention**

Fire will produce dense black smoke. Exposure to decomposition products may cause a Health Hazard. Fire fighters should wear self-contained breathing apparatus.

Water mist may be used to cool closed containers to prevent pressure build-up and possible auto-ignition and explosion when exposed to extreme heat.

Do not weld, flame cut or expose to extreme heat or ignition sources, empty containers which have contained flammable products.

Do not allow run-off from fire fighting to enter drains or water courses.

SECTION -6. ACCIDENTAL RELEASE MEASURES

Eliminate sources of ignition, ventilate the area. Avoid breathing vapors by using appropriate respiratory protective equipment. Refer to protective measures listed in sections 7 & 8.

Collect spill with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth and place in a suitable container for disposal in accordance with local regulations (see section 13). Do not allow to enter drains or watercourses.

Clean-up with a detergent/ water mix; avoid use of aromatic solvents. If the product enters drains or watercourses, inform authority with jurisdiction in accordance with state / local regulations.

SECTION -7. HANDLING AND STORAGE

**7.1 Handling:**

No smoking, eating and drinking during handling.

Keep containers tightly closed. Prior to movement containers which are opened should be carefully resealed. Avoid skin and eye contact. Avoid inhalation in case of exposure to vapor and spray mist.

Handle and open containers with care to avoid spillage of contents. Never use pressure to empty; container is not a pressure vessel. Clean or discard contaminated clothing and shoes.

Preparation may charge electrostatically; always use grounding/ bonding/ earthing leads when transferring contents of containers. Operators should wear antistatic footwear and clothing, and floors should be electrically conductive.

Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapor in air, and avoid vapor concentration higher than the Occupational Exposure Limits.

Use in areas from which local sources of ignition have been excluded. Electrical equipment including lighting should be protected to the appropriate standard. Isolate from sources of heat, sparks and open flame. Non-sparking tools are recommended.

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7.2 Storage:
Observe label precautions. Store between 32/F and 95/F (0/C and 35/C) in a dry, clean and well ventilated place, away from sources of heat, ignition, and direct sunlight. For flash points below 23 °C store in an area constructed to the appropriate standard.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Engineering measures:
Avoid the inhalation of vapors, spray mist and particulates. Achieve by local exhaust ventilation providing good general extraction as to keep air-borne concentration below the Occupational Exposure Limits (OEL). If local / area ventilation is not sufficient to comply with OEL, suitable (NIOSH) respiratory protection to be provided. Always provide suitable (NIOSH) respiratory protection when sanding, grinding or otherwise abrading cured material.

8.2 Exposure limits

<table>
<thead>
<tr>
<th>Substance</th>
<th>OSHA</th>
<th>ACGIH TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>TETRAETHYLENE PENTAMINE &lt; 21%</td>
<td>Not known</td>
<td>Not known</td>
</tr>
</tbody>
</table>

8.3 Personal protection

All Personal Protective Equipment, including Respiratory Protection, used to control exposure to hazardous substances must be selected to meet the requirements of OSHA Regulations.

Respiratory protection:
Appropriate respiratory protection equipment should be selected according to the type of contaminants, following regulatory (OSHA / NIOSH) and manufacturers instructions including proper fitting of devices.

Hand protection:
For prolonged or repeated contact, recommend gloves type: polyvinyl alcohol, nitrile rubber, latex rubber (some people may exhibit sensitivity to Latex). Barrier creams may help to protect exposed areas of the skin. However, they should not be applied post exposure.

Eye protection:
Use safety glasses with side shields to protect against splashes. Face shields may also be worn.

Skin protection:
Protective clothing made of antistatic and fire resistant fibers. All parts of the body should be washed after contact. Use good hygiene and industrial practices, keep working clothes clean.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state at: 68 ° F (20 ° C) PASTE
- Flash point: 200 ° F (93 ° C) Method: TCC
- Specific gravity at: 68 ° F (20 ° C) 1.19 g/cm3
- Vapor Density: N/A
- Lower Explosive Limit (% vol.): N/A
- Upper Explosive Limit (% vol.): N/A
- Miscibility in water at 20 ° C: MODERATE
- Ph: 10.0
- % Volatile by Volume: N/A
- Vapor pressure at: 68 ° F (20 ° C) N/A
- Color: Pinkish white
- Appearance: PASTE
- Odor: Amine Odor
- Boiling Point: N/A

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10. STABILITY AND REACTIVITY
Stable under recommended storage and handling conditions (see SDS section 7). In case of combustion, may produce hazardous decomposition products such as:

- Carbon monoxide
- Sulfur oxides
- OXIDES OF CARBON, NITROGEN AND SULFUR

11. TOXICOLOGICAL INFORMATION
There are no data available on the preparation itself. See (SDS Sections 3 and 15) for details. Exposure to component solvents vapors at concentrations in excess of the stated Occupational Exposure Limits may result in adverse health.

12. ECOLOGICAL INFORMATION
There is no data available on the preparation itself. Do not allow the product to enter drains or water ways. See (SDS Sections 3 and 15).

13. DISPOSAL CONSIDERATIONS
Recommended incineration or land fill as hazardous waste per Federal, State and local regulations. React with base and dispose of as hazardous waste per Federal, State and local regulations. Recommended incineration or land fill.

14. TRANSPORT INFORMATION
DOT PROPER SHIPPING NAME: NONE (NOT REGULATED)
UN Number: NONE
HAZARD CLASS: NONE
PACKING GROUP: NONE
HAZARD LABEL REQUIRED: NONE
NMFC: 4620 SUB.5 – CL.60
Schedule B # 3506.91.0000
ERG# 154

15. REGULATORY INFORMATION

<table>
<thead>
<tr>
<th>US Regulations Federal</th>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight %</th>
<th>Threshold limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>chemical(s) subject to the reporting requirements of section 313 of Title III and of 40 CFR 372 (SARA)</td>
<td>Tetraethylene pentamine</td>
<td>112-57-2</td>
<td>&lt; 21%</td>
<td>unknown</td>
</tr>
</tbody>
</table>

All remaining Constituents are non-hazardous per FED-STD-313 All Constituents are listed in TSCA inventory; complete mixture is excluded Per TSCA Par. 710.4 (d) 95 (6) (7) Constituents are not listed in TSCA 12b CORR. LIST

<table>
<thead>
<tr>
<th>US Regulations State</th>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight %</th>
<th>Threshold limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>California Proposition 65 (Developmental – Female)</td>
<td>Tetraethylene pentamine</td>
<td>112-57-2</td>
<td>&lt; 21%</td>
<td>unknown</td>
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<tr>
<td>Massachusetts</td>
<td>Tetraethylene pentamine</td>
<td>112-57-2</td>
<td>&lt; 21%</td>
<td>unknown</td>
</tr>
<tr>
<td>New Jersey</td>
<td>Tetraethylene pentamine</td>
<td>112-57-2</td>
<td>&lt; 21%</td>
<td>unknown</td>
</tr>
<tr>
<td>Pennsylvania</td>
<td>Tetraethylene pentamine</td>
<td>112-57-2</td>
<td>&lt; 21%</td>
<td>unknown</td>
</tr>
<tr>
<td>Rhode Island</td>
<td>Tetraethylene pentamine</td>
<td>112-57-2</td>
<td>&lt; 21%</td>
<td>unknown</td>
</tr>
</tbody>
</table>

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16. OTHER INFORMATION

Full text of P statements with Nº associated to this compound:

- P101+P102+P103: If medical advice is needed, have product container or label at hand. Keep out of reach of children.
- P202: Do not handle until all safety precautions have been read and understood
- P210: Keep away from heat/sparks/open flames and hot surfaces-No Smoking
- P240: Ground/bond container and receiving equipment
- P261+P262+P263+P264: Avoid breathing dust/fumes/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Avoid contact during pregnancy/while nursing. Wash thoroughly after handling.
- P270+P271+P273: Do not eat drink or smoke when using this product. Use only outdoors or in a well ventilated area. Avoid release to the environment.
- P281+P280: Use personal protective equipment as required. Wear protective gloves/ protective clothing/ eye protection/face protection
- P301+P310+P331: If swallowed: Immediately call a POISON CENTER or doctor/physician. Do not induce vomiting.
- P305+P351+P338+P315: If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice attention.
- P304+P340+P314: If inhaled: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell
- P342+P340+P315: If experiencing respiratory symptoms: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get immediate medical advice/attention.
- P302+P352: If on skin: Wash with plenty of soap and water
- P306+P361: If on clothing: Remove/ take off immediately all contaminated clothing
- P402+P403+P404: Store in a dry place. Store in a well ventilated space. Store in a closed container.
- P233+P234+P235: Keep container tightly closed. Keep only in original container. Keep cool.

Full text of H statements with Nº appearing in Section 3:

- H412: Harmful to aquatic life with long lasting effects
- H360Fd: May damage fertility. Suspected of damaging the unborn child.
- H373: May cause damage to organs through prolonged or repeated exposure.
- H304: May be fatal if swallowed and enters airways.
- H315: Causes skin irritation
- H336: May cause drowsiness or dizziness
- H318: Causes serious eye damage
- H302+H332: Harmful if swallowed. Harmful if inhaled
- H314: Causes severe skin burns and eye damage
- H290: May be corrosive to metals

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Preparer: Flamemaster / Compliance
Rev-A June/09/2010
Supersedes (conversion)

Revision Notes: A
Conversion to ANSI format

Containers: plastic jars, metal cans, cartridge kits

Maximum container size 50 Gallons / 190 Liters

End of Safety Data Sheet