

CS 9903 primer

Flamemaster Aerospace

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Product Description

Specifications Mil-P-47215, MMS-K328

CS 9903 is a primer for bonding room temperature vulcanizing silicones to various substrates.

CS 9903 is recommended for bonding CS 3802, CS 3808 and CS 3810 to metals. It may also be used to prime certain other rigid surfaces, such as glass, epoxy and polyesters.

Color:	Bright Pink
Density:	.84
Viscosity:	< 1000 CPS
Application::	Brush, Dip, Spray
Storage:	6 months maximum stored below 80F in a sealed container.

Surface Preparation

Surfaces should be clean, free from dirt, and grease. Surfaces should be solvent wiped with M.E.K. or Acetone and wiped dry.

Application

The primer shall be applied to the substrate so that a uniform pink surface results. Too thick coatings (indicated by a dark red-pink color) should be avoided. Allow the primer to air dry at least one hour before applying the silicone compound.

Safety

The appearance of a slight precipitate in CS 9903 does not harm the product. Do not attempt to dissolve the precipitate, but decant the clear primer from the top of the container. CS 9903 contains volatile solvents and should be used only with adequate ventilation. The solvent vapors are extremely flammable. Refer to the Material Safety Data Sheet prior to use of this product.

Packaging

1/4 pint, 1/2 pint, 1 pint, 1 quart, 1 gallon

Refer to the applicable Material Safety Data Sheet prior to using this product.

All recommendations, statements, and technical data contained herein are based on tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. User shall rely on his own information and tests to determine suitability of the product for the intended use and user assumes all risk and liability resulting from the use of this product. Seller's and manufacturer's sole responsibility shall be to replace that portion of the product of this manufacturer which proves to be defective. Neither seller nor manufacturer shall be liable to buyer or any third person for any injury, loss, or damage directly or indirectly resulting from use of, or inability to use, the product. Recommendations or statements other than those contained in a written agreement signed by an officer of the manufacturer shall not be binding upon the manufacturer or seller.

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