

**Section -1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

1.1. Product Identifier: PA-2 Primer / Activator  
- Product Name: PA-2 Primer / Activator  
- Product reference: PA-2

1.2. Product Use:  
- Decreases Cure Times of Silicone Coatings

1.3. Manufacturer's Name:  
CAGE Code: 14439  
Flamemaster Corp.  
Chem Seal Division  
13576 Desmond Street  
Pacoima, CA 91333 – USA

1.3.1 Suppliers Name ( if not manufacturer )

Technical Contact:  
Flamemaster Corp.  
Tel: 818-890-1401  
Fax: 818-890-6001  
[www.flamemaster.com](http://www.flamemaster.com)

1.4. Emergency Telephone:  
Emergency Contact Information :  
See Below

**Emergency Contact:**

CHEMTEL: WWW.CHEMTELINC.COM

Flamemaster Corporation Contract Number MIS2644301

Shipments of hazardous materials within United States, Canada, Puerto Rico, and U.S. Virgin Island should reference Chemtel's toll free phone number: 1-800-255-3924 - Reference Number MIS2644301

Shipments and safety applications outside of United States, Canada, Puerto Rico, and the U.S. Virgin Islands must reference Chemtel phone number +1-813-248-0585 - Reference Number MIS2644301

Collect Calls will be accepted. To ensure a bilingual operator please call collect.

Shipments originating in U.S.A. and going overseas must use both numbers.

Shipments originating overseas and destined for US, Canada, Puerto Rico or the Virgin Islands must also use both numbers.

Calls originating on board vessels should follow normal ship to shore protocols. Use international access number and alert the ship to shore operator you are involved in an emergency incident.

Shipments of hazardous materials within the listed countries should reference Chemtel's in-country phone numbers:

Australia : 1-300-954-583 : Reference Number MIS2644301

Brazil : 0-800-591-6042 : Reference Number MIS2644301

China : 400-120-0751 : Reference Number MIS2644301

India : 000-800-100-4086 : Reference Number MIS2644301

Mexico : 01-800-099-0731 : Reference Number MIS2644301

Specification: MMS K 364      PRIMER / ACTIVATOR	
<b>NSN:</b>	<b>NO NSN ISSUED FOR THIS PRODUCT</b>

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**Section -2. HAZARD ( S ) IDENTIFICATION**

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**Section -2. HAZARD ( S ) IDENTIFICATION****GHS Classification**

FLAMMABLE LIQUIDS - CATEGORY 2

ASPIRATION HAZARD - CATEGORY 1

TOXIC TO REPRODUCTION - CATEGORY 1

GERM CELL MUTAGENICITY - Category 2

REPRODUCTIVE TOXICITY, EFFECTS ON OR VIA LACTATION

SPECIFIC TARGET ORGAN TOXICITY-SINGLE EXPOSURE - (NARCOTIC EFFECTS) - CATEGORY 3

SPECIFIC TARGET ORGAN TOXICITY-SINGLE EXPOSURE - (RESPIRATORY TRACT IRRITATION) - CATEGORY 3

SPECIFIC TARGET ORGAN TOXICITY-REPEAT EXPOSURE -CATEGORY 2

SPECIFIC TARGET ORGAN TOXICITY-REPEAT EXPOSURE -CATEGORY 1

CARCINOGENICITY - Category 2

SKIN SENSITIZATION - CATEGORY 1

SKIN CORROSION/IRRITATION - Category 1C

SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1

AQUATIC (CHRONIC) - CATEGORY 2

**OSHA / HCS STATUS : THIS MATERIAL IS CONSIDERED HAZARDOUS BY THE OSHA HAZARD COMMUNICATION STANDARD (29 CFR 1910.1200)****HAZARD STATEMENTS:**

HIGHLY FLAMMABLE LIQUID AND VAPOR - H225

MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS - H304

MAY DAMAGE FERTILITY OR THE UNBORN CHILD - H360

SUSPECTED OF CAUSING GENETIC DEFECTS - H341

MAY CAUSE HARM TO BREAST-FED CHILDREN - H362

MAY CAUSE DROWSINESS OR DIZZINESS - H336

MAY CAUSE RESPIRATORY IRRITATION - H335

MAY CAUSE AN ALLERGIC SKIN REACTION - H317

MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE - H373

CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE IF SWALLOWED - H372a

SUSPECTED OF CAUSING CANCER - H351

CAUSES SEVERE SKIN BURNS AND EYE DAMAGE - H314

CAUSES SERIOUS EYE DAMAGE - H318

TOXIC TO AQUATIC LIFE WITH LONG LASTING EFFECTS - H411

**HAZARD PICTOGRAMS:****SIGNAL WORD:****DANGER**

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**GENERAL PRECAUTIONARY STATEMENTS:**

- P101: If medical advise is needed, have product container or label at hand.
- P102: keep out of reach of children.
- P103: Read label before use.
- P201: Obtain special instructions before use.
- P202: Do not handle until all safety precautions have been read and understood.

**SPECIFIC PRECAUTIONARY STATEMENTS ASSOCIATED WITH THIS PRODUCT:**

- P201: Obtain special instructions before use.
- P202: Do not handle until all safety precautions have been read and understood.
- P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No Smoking
- P233: Keep container tightly closed.
- P240: Ground / bond container and receiving equipment.
- P241: Use explosion-proof electrical / ventilating / lighting /.../ equipment.
- P242: Use only non-sparking tools.
- P243: Take precautionary measures against static discharge.
- P260: Do not breathe dust / fumes / gas / mist / vapors / spray.
- P261: Avoid breathing dust / fumes / gas / mist / vapors / spray.
- P263: Avoid contact during pregnancy / while nursing.
- P264: Wash thoroughly after handling.
- P270: Do not eat, drink, or smoke when using this product.
- P271: Use only outdoors or in a well - ventilated area.
- P272: Contaminated work clothing should not be allowed out of the workplace.
- P273: Avoid release to the environment.
- P280: Wear protective gloves / protective clothing / eye protection / face protection.
- P281: Use personal protection equipment as required.
- P301+310: IF SWALLOWED: Immediately call a POISON CENTER / doctor / ...
- P301+330+331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
- P302+352: IF ON SKIN: Wash with plenty of water / ...
- P303+361+353: IF ON SKIN ( or hair): Take off immediately all contaminated clothing. Rinse skin with water / shower.
- P304+340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305+351+338: IF IN EYES: Rinse cautiously for several minutes. Remove contact lenses if present and easy to do-continue rinsing
- P308+313: If exposed: Call a POISON CENTER or doctor / physician.
- P310: Immediately call a POISON CENTER / doctor/...
- P312: Call a POISON CENTER / doctor /... / if you feel unwell.
- P314: Get medical advise / attention if you feel unwell.
- P321: Specific treatment...See Label Information
- P331: Do NOT induce vomiting.
- P333+313: If skin irritation or a rash occurs: Get medical advice / attention.
- P363: Wash contaminated clothing before reuse.
- P370+378: In case of fire: Use ... to extinguish.
- P391: Collect spillage.
- P403+233: Store in a well ventilated place. Keep container tightly closed.
- P403+235: Store in a well ventilated place. Keep cool.
- P405: Store locked up.
- P501: Dispose of contents / containers in accordance with local / regional / national / international regulations

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**Section -3. COMPOSITION / INFORMATION ON INGREDIENTS**

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**Chemical family** : Mixture of organic compounds

For the hazards of the composition, ( SDS see Section 2).

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**GHS CLASSIFICATION: VM&P Naphtha HT**

CAS# 64742-89-8 <70% by Weight

FLAMMABLE LIQUID - CATEGORY 2

ASPIRATION HAZARD - CATEGORY 1

SKIN CORROSION/IRRITATION - Category 2

SPECIFIC TARGET ORGAN TOXICITY-SINGLE EXPOSURE - (NARCOTIC EFFECTS) - CATEGORY 3

TOXIC TO REPRODUCTION - CATEGORY 2

SPECIFIC TARGET ORGAN TOXICITY-REPEAT EXPOSURE -CATEGORY 2

AQUATIC (CHRONIC) - CATEGORY 2

**GHS CLASSIFICATION : n-Octane**

CAS# 111-65-9 <5% by Weight

FLAMMABLE LIQUID - CATEGORY 2

SKIN CORROSION/IRRITATION - Category 2

SPECIFIC TARGET ORGAN TOXICITY-SINGLE EXPOSURE - (NARCOTIC EFFECTS) - CATEGORY 3

ASPIRATION HAZARD - CATEGORY 1

AQUATIC (ACUTE) - CATEGORY 1

AQUATIC (CHRONIC) - CATEGORY 1

**GHS CLASSIFICATION : HEPTANE**

CAS# 142-82-5 <5% BY WEIGHT

FLAMMABLE LIQUID - CATEGORY 2

SKIN CORROSION/IRRITATION - Category 2

SPECIFIC TARGET ORGAN TOXICITY-SINGLE EXPOSURE - (NARCOTIC EFFECTS) - CATEGORY 3

ASPIRATION HAZARD - CATEGORY 1

AQUATIC (ACUTE) - CATEGORY 1

AQUATIC (CHRONIC) - CATEGORY 1

**GHS CLASSIFICATION : ETHYL SILICATE**

CAS# 78-10-4 <5% by Weight

FLAMMABLE LIQUIDS - CATEGORY 3

EYE IRRITATION - CATEGORY 2A

ACUTE TOXICITY (INHALATION) - CATEGORY 4

SPECIFIC TARGET ORGAN TOXICITY-SINGLE EXPOSURE - (RESPIRATORY SYSTEM) - CATEGORY 3

AQUATIC (ACUTE) - CATEGORY 3

**GHS CLASSIFICATION : DIBUTYLTIN DILAURATE**

CAS# 77-58-7 <15% by Weight

SKIN CORROSION/IRRITATION - Category 1C

SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1

SKIN SENSITIZATION - CATEGORY 1

GERM CELL MUTAGENICITY - Category 2

TOXIC TO REPRODUCTION - CATEGORY 1

SPECIFIC TARGET ORGAN TOXICITY-REPEAT EXPOSURE -CATEGORY 1

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**Section -4. FIRST-AID MEASURES**

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**General:** When in doubt or symptoms persist, seek medical attention. Have Safety Data Sheet information available. Never give anything by mouth to an unconscious person.

**Inhalation:** Remove to fresh air, if breathing has stopped, administer artificial respiration. Give nothing by mouth, seek immediate medical attention.

**Eye contact:** Irrigate with clean, fresh water for at least 15 minutes, holding the eyelids apart, and seek medical attention.

**Skin contact:** Remove contaminated clothing. Wash skin thoroughly with soap and water or use recognized skin cleaners. Do NOT use aromatic solvents, thinners or petroleum products.

**Ingestion:** If accidentally swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

May be fatal if swallowed or vomited and enters lungs and/or airways. Never give anything by mouth to an unconscious person.

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**Section -5. FIRE-FIGHTING MEASURES**

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**Extinguishing agents**

**Recommended:** Universal resistant foam, CO<sub>2</sub>, water, powder.

**Agents to avoid:** None known

**Attention**

Fire will produce dense black smoke. Exposure to decomposition products may cause a Health Hazard. Fire fighters should wear self-contained breathing apparatus.

Water mist may be used to cool closed containers to prevent pressure build-up and possible auto-ignition and explosion when exposed to extreme heat.

Do not weld, flame cut or expose to extreme heat or ignition sources, empty containers which have contained flammable products.

Never allow this material, any solutions, or any by-products, as well as any run-off, to come into contact with soil, waterways, wildlife habitats, drains, sewers, and / or the ocean. Avoid release into environment.

IN CASE OF COMBUSTION HAZARDOUS DECOMPOSITION PRODUCTS INCLUDE BUT MAY NOT BE LIMITED TO THE FOLLOWING:

- |                     |                   |                           |
|---------------------|-------------------|---------------------------|
| • Carbon monoxide   | • Hazardous Gases | • Noxious and Toxic Fumes |
| • Carbon Dioxide    | • Airborne Solids | • Tin Oxide               |
| • Sulfur oxides     | • Carbon Oxides   | • Organic Acid Vapors     |
| • Organic Compounds | • Smoke           | • Ethanol                 |

Emits Toxic Fumes When Heated

In case of inhalation of decomposition products released in a fire, symptoms may be delayed. Exposed persons may need to be kept under medical surveillance for at least 48 hours.

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**Section -6. ACCIDENTAL RELEASE MEASURES**

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Eliminate sources of ignition, ventilate the area. Avoid breathing vapors by using appropriate respiratory protective equipment. Refer to protective measures listed in sections 7 & 8.

Collect spill with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth and place in a suitable container for disposal in accordance with local regulations (see section 13). Do not allow to enter drains or watercourses.

Never allow this material, any solutions, or any by-products, as well as any run-off, to come into contact with soil, waterways, wildlife habitats, drains, sewers, and / or the ocean. Avoid release into environment.

Clean-up with a detergent/ water mix ; avoid use of aromatic solvents. If the product enters drains or watercourses, inform authority with jurisdiction in accordance with state / local regulations.

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**Section -7. HANDLING AND STORAGE**

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**7.1 Handling:**

No smoking, eating and drinking during handling.

Avoid exposure during pregnancy/while nursing.

Keep containers tightly closed. Prior to movement containers which are opened should be carefully resealed.

Avoid skin and eye contact. Avoid inhalation in case of exposure to vapor and spray mist.

Handle and open containers with care to avoid spilling of contents. Never use pressure to empty; container is not a pressure vessel. Clean or discard contaminated clothing and shoes.

Preparation may charge electrostatically; always use grounding/ bonding/ earthing leads when transferring contents of containers. Operators should wear antistatic footwear and clothing, and floors should be electrically conductive.

Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapor in air, and avoid vapor concentration higher than the Occupational Exposure Limits.

Use in areas from which local sources of ignition have been excluded. Electrical equipment including lighting should be protected to the appropriate standard. Isolate from sources of heat, sparks and open flame. Non-sparking tools are recommended.

**7.2 Storage:**

Observe label precautions. Store below 70 ° F (21 ° C) in a dry, clean and well ventilated place, away from sources of heat, ignition, and direct sunlight. For flash points below 23 °C store in an area constructed to the appropriate standard

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**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

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**8.1 Engineering measures:**

Avoid the inhalation of vapors, spray mist and particulates. Achieve by local exhaust ventilation providing good general extraction as to keep air-borne concentration below the Occupational Exposure Limits (OEL).

If local / area ventilation is not sufficient to comply with OEL, suitable (NIOSH) respiratory protection to be provided. Always provide suitable (NIOSH) respiratory protection when sanding, grinding or otherwise abrading cured material.

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**8.2 Exposure limits**

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**Work place exposure limits ( 8 hour )**

Substance	OSHA	ACGIH TLV
AROMATIC NAPHTHA *	100 PPM	100 PPM
*DIBUTYL TIN DILAURATE	0.1mg m <sup>3</sup>	0.1mg m <sup>3</sup>
* can be absorbed through skin		

**8.3 Personal protection**

All Personal Protective Equipment, including Respiratory Protection, used to control exposure to hazardous substances must be selected to meet the requirements of OSHA Regulations.

**Respiratory protection :**

Appropriate respiratory protection equipment should be selected according to the type of contaminants, following regulatory (OSHA / NIOSH) and manufacturers instructions including proper fitting of devices.

**Hand protection :**

For prolonged or repeated contact, recommend gloves type: polyvinyl alcohol, nitrile rubber, latex rubber (some people may exhibit sensitivity to Latex). Barrier creams may help to protect exposed areas of the skin. However, they should not be applied post exposure.

**Eye protection :**

Use safety glasses with side shields to protect against splashes. Face shields may also be worn.

**Skin protection :**

Protective clothing made of antistatic and fire resistant fibers. All parts of the body should be washed after contact. Use good hygiene and industrial practices, keep working clothes clean.

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**9. PHYSICAL AND CHEMICAL PROPERTIES**

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|---|---|
| <ul style="list-style-type: none"><li>• Physical state at: 68 ° F (20 ° C) Liquid</li><li>• Flash point: 70 ° F---(21 ° C) Method: TCC</li><li>• Specific gravity at: 68 ° F (20 ° C) 0.8</li><li>• Vapor Density: 3.8</li><li>• Lower Explosive Limit (% vol.): 1.0</li><li>• Upper Explosive Limit (% vol.): 7.0</li><li>• Miscibility in water at 20 ° C: NEGLIGIBLE</li></ul> | <ul style="list-style-type: none"><li>• Ph : N/A</li><li>•% VOLATILE BY VOLUME: 70%</li><li>• Vapor pressure at: 68 ° F (20 ° C) 15</li><li>• Color: CLEAR</li><li>• Appearance: LIQUID</li><li>• Odor: SWEETLY AROMATIC</li><li>• Boiling Point: 258 ° - 312 ° F</li></ul> |
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**10. STABILITY AND REACTIVITY**

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Stable under recommended storage and handling conditions (see SDS section 7).

**IN CASE OF COMBUSTION HAZARDOUS DECOMPOSITION PRODUCTS INCLUDE BUT MAY NOT BE LIMITED TO THE FOLLOWING:**

- |                     |                   |                           |
|---------------------|-------------------|---------------------------|
| • Carbon monoxide   | • Hazardous Gases | • Noxious and Toxic Fumes |
| • Carbon Dioxide    | • Airborne Solids | • Tin Oxide               |
| • Sulfur oxides     | • Carbon Oxides   | • Organic Acid Vapors     |
| • Organic Compounds | • Smoke           | • Ethanol                 |

Emits Toxic Fumes When Heated

In case of inhalation of decomposition products released in a fire, symptoms may be delayed. Exposed persons may need to be kept under medical surveillance for at least 48 hours.

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**11. TOXICOLOGICAL INFORMATION**

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There are no data available on the preparation itself. See (SDS Sections 3 and 15) for details.

Exposure to component solvents vapors at concentrations in excess of the stated Occupational Exposure Limits may result in adverse health

Developmental Effects: No Data Available

Fertility Effects: No Data Available

Toxicity : No Data Available

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**12. ECOLOGICAL INFORMATION**

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There is no data available on the preparation itself. Do not allow the product to enter drains or water ways. See (SDS Sections 3 and 15)

Empty containers and/or liners may contain material residue. Empty contaminated packagings thoroughly. Dispose in accordance with all Federal, State, and local health and environmental regulations.

Never allow this material, any solutions, or any by-products, as well as any run-off, to come into contact with soil, waterways, wildlife habitats, drains, sewers, and / or the ocean. Avoid release into environment.

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**13. DISPOSAL CONSIDERATIONS**

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Recommended incineration or land fill as hazardous waste per Federal, State and local regulations.

Dispose of as hazardous waste per Federal, State and local regulations.

Empty containers and/or liners may contain material residue. Empty contaminated packagings thoroughly. Dispose in accordance with all Federal, State, and local health and environmental regulations.

Never allow this material, any solutions, or any by-products, as well as any run-off, to come into contact with soil, waterways, wildlife habitats, drains, sewers, and / or the ocean. Avoid release into environment.

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**14. TRANSPORT INFORMATION**

**DOT: § 172.101 HAZARDOUS MATERIALS TABLE**

**UN Number:** 1263

**Proper Shipping Name:** Paint Related Material

**Labels:** Flammable Liquid

**Hazard Class:** 3 Subclass: NO

**Packaging Group:** II

**Limited Quantity:** Passenger aircraft: 10 Liter (2.64 Gallons)

**Cargo aircraft only:** 220 Liter (58 gallon)

**Vessel stowage:** A

**ERG:** 128

NMFC 4620 sub.5-CL.60

**Schedule B #** 3506.91.0000

**IATA:**

UN Number: 1263

Proper Shipping Name: Paint Related Material

Labels: Flammable Liquid

Hazard Class: 3 Subclass: NO

Packaging Group: II

Passenger Air Packing Instruction : 355

Passenger aircraft: 60 Liter (16 gallon)

Cargo Air Packing Instruction : 366

Cargo aircraft only: 220 Liter (58 gallon)

**IMDG:**

**UN Number:** 1263

**Proper Shipping Name:** Paint Related Material

**Label:** 3

**Hazard Class:** 3 Subclass: NO

**Packaging Group:** II

**EMS No:** F, E – S, D

**15. REGULATORY INFORMATION**

**US Regulations Federal**

chemical (s) subject to the reporting requirements of section 313 of Title III and of 40 CFR 372 (SARA)	Chemical Name	CAS No	Weight %	Threshold limit
	DIBUTYLTIN DILAURATE	77-58-7	<15%	UNKNOWN
	AROMATIC NAPHTHA	64742-89-8	<70%	UNKNOWN

All remaining Constituents are non-hazardous per FED-STD-313 All Constituents are listed in TSCA inventory; complete mixture is excluded Per TSCA Par. 710.4 (d) 95 (6) (7) Constituents are not listed in TSCA 12b CORR. LIST

**US Regulations State**

California Proposition 65 (Developmental – Female)	DIBUTYLTIN DILAURATE	77-58-7	<15%	unknown
Massachusetts	DIBUTYLTIN DILAURATE	77-58-7	<15%	unknown
New Jersey	DIBUTYLTIN DILAURATE	77-58-7	<15%	unknown
Pennsylvania	DIBUTYLTIN DILAURATE	77-58-7	<15%	unknown
Rhode Island	DIBUTYLTIN DILAURATE	77-58-7	<15%	unknown
California Proposition 65 (Developmental – Female)	AROMATIC NAPHTHA	64742-89-8	<70%	unknown
Massachusetts	AROMATIC NAPHTHA	64742-89-8	<70%	unknown
New Jersey	AROMATIC NAPHTHA	64742-89-8	<70%	unknown
Pennsylvania	AROMATIC NAPHTHA	64742-89-8	<70%	unknown
Rhode Island	AROMATIC NAPHTHA	64742-89-8	<70%	unknown

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS

contains all of the information required by CPR. Listed National Pollutant Release Inventory (NPRI): Dibutyltin Dilaurate cas# #77-58-7

and Aromatic Naphtha cas# 64742-89-8

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**California Prop. 65 : Warning**

This product contains a chemical or chemicals known by the State of California to cause cancer, birth defects, or other reproductive harm.

**16. OTHER INFORMATION**

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HEALTH	3	
FLAMMABILITY	3	Customer and / or end user is responsible
REACTIVITY	1	for determining PPE.

**HMIS**

**PPE**

Preparer-Flamemaster/Compliance                      Revision Date: 09/09/2021                      Conversion to ANSI format  
Containers: Plastic Jars, Metal Cans, Cartridge Kits  
Maximum Container Size: 50 Gallons/190 Liters

**Notice to reader:**

**This SDS is provided without any warranty expressed or implied regarding its correctness or suitability for specific situations. The conditions of handling, storage, use and disposal are beyond our control and may be beyond our knowledge.**

**In all cases, the user must determine the applicability of all information and recommendations contained herein as well as the suitability of this product for their own particular needs or purposes.**

**This product may be hazardous and should always be used with care and discretion. Every effort has been made to describe all known hazards, but this in no way guarantees the above mentioned hazards are the only hazards present.**

**Flamemaster Corporation, its Affiliates and its Agents, shall in no way be held liable for any damages resulting from handling, using, storing, disposing of, or from contact with this product. User assumes all risk.**

**END OF SAFETY DATA SHEET**